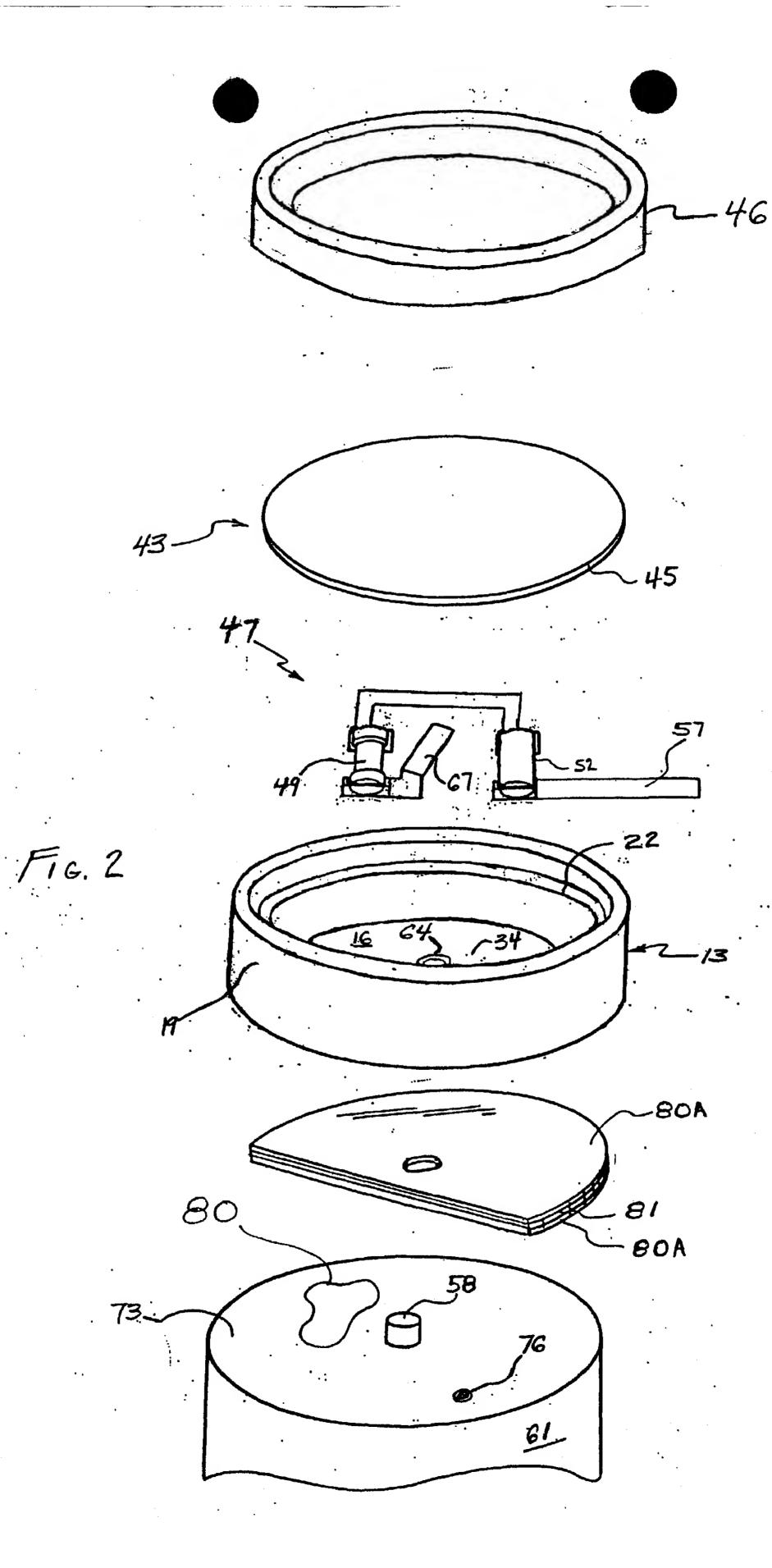


Fig. 1



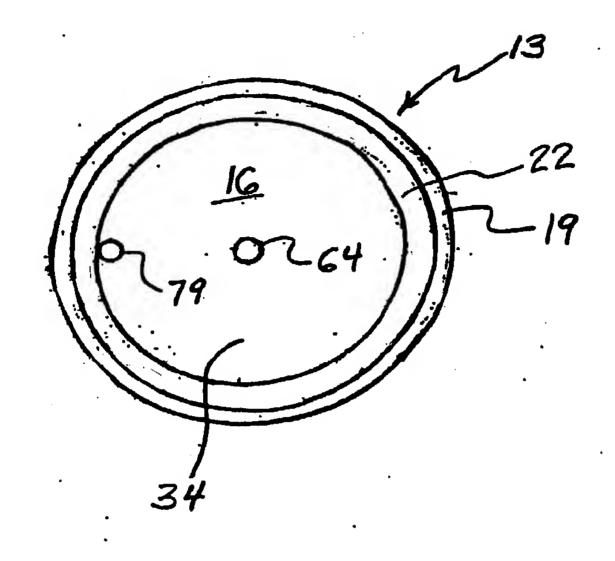


Fig. 3

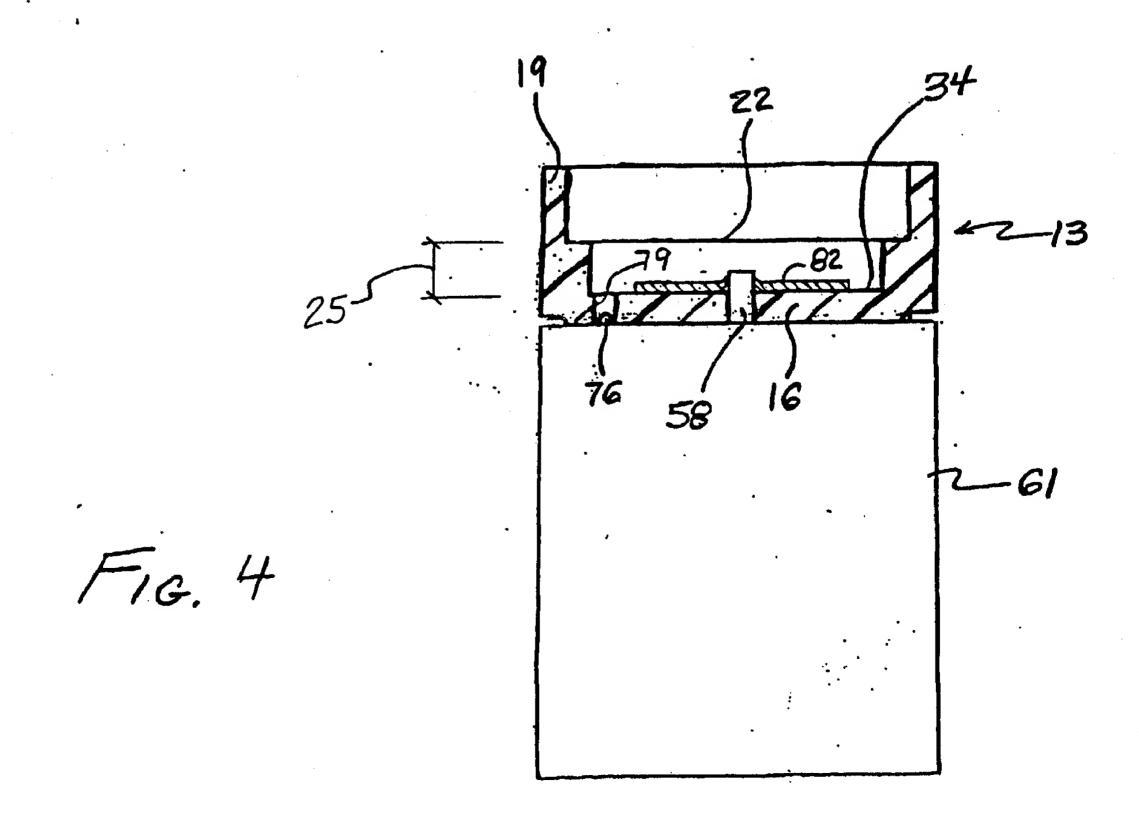


FIG. 5

PROVIDE A BATTERY HAVING A TERMINAL PIN.	100
PROVIDE A PROTECTIVE HOUSING HAVING A BASE WITH A CONTACT HOLE THERETHROUGH	4. 2-103
MOUNT THE BASE ON THE BATTERY.	7-106
PROVIDE AN ELECTRICAL COMPONENT ON THE BASE AND ELECTRICALLY CONNECT. TO THE TERMINAL PIN.	2-109
PROVIDE AN INSULATIVE HATERIAL ON THE ELECTRICAL COMPONENT,	115
PROVIDE A TERMINAL CAP WITHIN THE PROTECTIVE HOUSING.	118
PROVIDE A SLEEVE.	121
ENSERT THE SLEEVE WITHIN THE PROTECTIVE HOUSING TO CAPTURE THE TERMINAL CAP	Z-124